



# METAL STAIRCASE

## CATALOG

### CERTIFICATIONS

Member of AISC | AISC Certified | Member of AWS |  
HUBZone TxCPA | DBE/ACDBE - PANYNJ | MBE - PANYNJ |  
SBE - PANYNJ | DBE/ACDBE - TxDOT | SBE - TxDOT |  
DBE/ACDBE - Caltrans | MBE - NYC SBS | NJPW Contractor |  
MBE In Progress - NYC SCA | Cage Code - SBA



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# ABOUT US

With over 50 years of experience, we are one of the leading architectural fabricators in the United States. We have completed countless projects with major contractors, developers, architects, and designers. We continue to set new standards for high-quality architectural fabrication.

At SD Industries, we specialize in precision-engineered metal, signage, and glass solutions tailored to meet the needs of architectural, commercial, and industrial projects. With a commitment to quality, innovation, and craftsmanship, we bring expertise and advanced manufacturing technology to every project. From custom architectural metalwork and high-visibility signage to durable glass solutions, we deliver products that enhance functionality, safety, and aesthetics. Our team is dedicated to providing superior design, engineering, and fabrication services, ensuring that every product meets the highest industry standards. Driven by excellence and customer satisfaction, we work closely with our clients to turn their visions into reality. Whether you need custom fabrication, installation, or consultation, SD Industries is your trusted partner in delivering high-quality, long-lasting solutions.

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# STRAIGHT STAIRCASES



## STRAIGHT STAIRCASES

Straight staircases are linear metal stairs for direct access, offering a clean look, strong support, and easy installation in all spaces.

### DETAILS

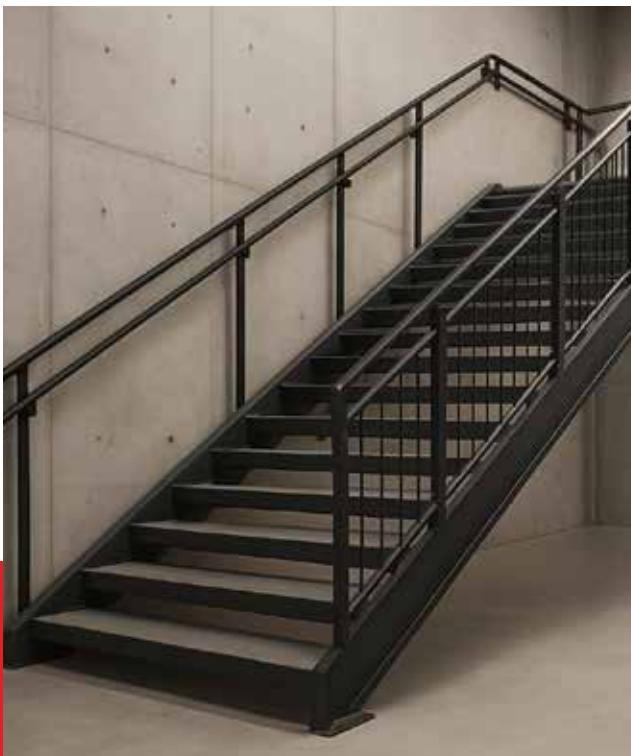
<b>Market Applications</b>	Airports   Railways & Transit   Retail & Commercial   Industrial   Residential
<b>Dimensions</b>	Width: 3'-6' / Rise: 7"-7.5" / Tread: 11"-12"
<b>Installation Methods</b>	Direct anchor to concrete/steel structure or bolted base plates
<b>Customization</b>	Tread size   Riser height   Width   Railing type   Balusters
<b>Material</b>	<b>Finish</b>
Steel	Galvanized
Stainless Steel	Powder Coated
Aluminum	Painted
	Brushed Finish
	Custom



Single Flight Staircase



Split Straight Staircase (with landing)



Open Riser Straight Staircase



Closed Riser Straight Staircase

# SPIRAL STAIRCASES



## SPIRAL STAIRCASES

Spiral staircases are space-saving metal stairs that curve around a central post, offering a compact design, strong structure, and modern visual appeal.

### DETAILS

<b>Market Applications</b>	Hospitality & Hotels   Retail   Residential   Government
<b>Dimensions</b>	Ø 4'-7' radius / Rise: 7"-7.5" / Tread: 30° angle
<b>Installation Methods</b>	Central column anchoring or slab-mounted spiral assembly
<b>Customization</b>	Radius size   Central pole diameter   Baluster & railing design

Material	Finish
Steel	Polish Steel
Stainless Steel	Powder Coated
Cast Iron	Painted
	Custom



**Standard Spiral Staircase  
(central pole)**



**Double Helix Spiral Staircase**



**Square Spiral Staircase**



**Wide Radius Spiral Staircase**

# L-SHAPED STAIRCASES



## L-SHAPED STAIRCASES

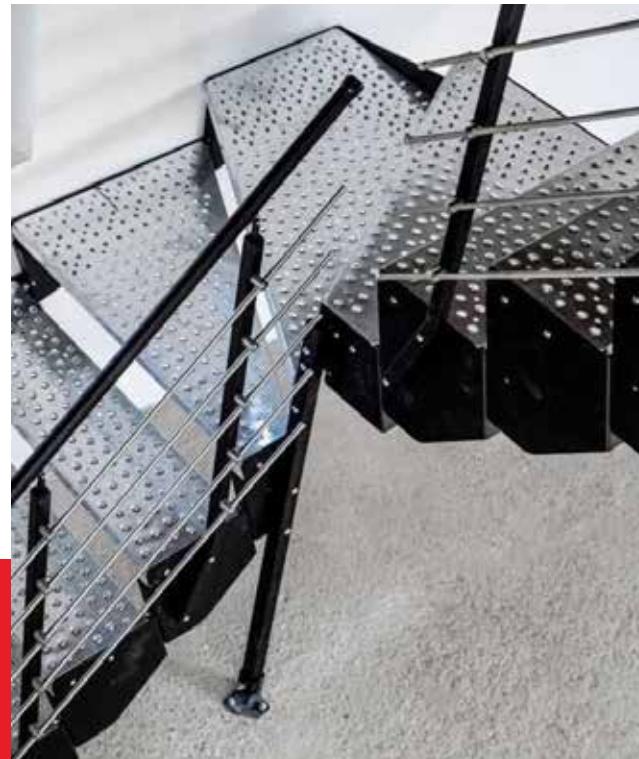
L-shaped staircases are metal stairs that turn at a 90-degree angle, offering efficient use of space, added safety, and a clean, modern look.

### DETAILS

<b>Market Applications</b>	Commercial   Residential   Hotels   Warehouses
<b>Dimensions</b>	Width: 3'-6' / Landing: 3'x3' to 6'x6'
<b>Installation Methods</b>	Bolted to floor slabs and stringers anchored to walls or beams
<b>Customization</b>	Step size   Landing dimension   Railing pattern
Material	Finish
Steel	Brushed Finish
Stainless Steel	Powder Coated
	Painted
	Custom



Quarter Turn Staircase (with landing)



Winder L-Shaped Staircase  
(without landing)



Open Riser L-Shaped Staircase



Closed Riser L-Shaped Staircase

# U-SHAPED STAIRCASES



## U-SHAPED STAIRCASES

U-shaped staircases are metal stairs with a 180-degree turn, providing a compact layout, enhanced safety, and a bold architectural presence.

### DETAILS

<b>Market Applications</b>	Airports   Transit   Commercial   Warehouses   Residential
<b>Dimensions</b>	Width: 4'-8' / Landing: Customizable
<b>Installation Methods</b>	Bracket anchoring, stringers bolted to steel/concrete slab
<b>Customization</b>	Flight length   Landing size   Handrail design
Material	Finish
Steel	Galvanized
Stainless Steel	Powder Coated
	Painted
	Custom



Half-Turn Staircase with Landing



Winder U-Shaped Staircase



Split U-Shaped Staircase  
(grand entry)



U-Shaped Staircase with  
Mid-Landing

# FLOATING STAIRCASES



## FLOATING STAIRCASES

Floating staircases are sleek metal stairs with hidden supports, creating a modern, open look while maintaining strength and stability.

### DETAILS

<b>Market Applications</b>	Hotels   Retail   Residential   Corporate Offices
<b>Dimensions</b>	Width: 3'-4' / Riser: 7"-7.5"
<b>Installation Methods</b>	Hidden wall anchoring, concealed stringers, embedded in wall
<b>Customization</b>	Riser type   Glass railing   Tread material
Material	Finish
Steel	Brushed Finish
Stainless Steel	Powder Coated
Aluminum	Painted
	Custom



**Mono Stringer Floating Staircase**



**Double Stringer Floating Staircase**



**Glass Railing Floating Staircase**



**Cantilevered Floating Staircase**

# INDUSTRIAL STAIRCASES



## INDUSTRIAL STAIRCASES

Industrial staircases are heavy-duty metal stairs built for durability and high-traffic use, ideal for factories, warehouses, and utility spaces.

### DETAILS

<b>Market Applications</b>	Industrial   Warehouses   Railways   Government
<b>Dimensions</b>	Width: 3'-5' / Tread Depth: 10"-12"
<b>Installation Methods</b>	Bolted to steel platforms, columns, and wall-mounted brackets
<b>Customization</b>	Load capacity   Anti-slip treads   Guardrail height
Material	Finish
Steel	Galvanized
Stainless Steel	Powder Coated
	Custom



Grating Staircase



Checker Plate Staircase



Emergency Exit Staircase



Utility Platform Staircase

# DURABILITY YOU CAN WALK ON.

## SECURITY & SAFETY

Engineered for stability, built to protect every step.

## DURABILITY

Made with tough metals to withstand time, load, and wear.

## CUSTOMIZATION

Designed to fit your space, style, and structure perfectly.

## VERSATILITY

Adaptable solutions for homes, industries, and everything between.

## AESTHETIC APPEAL

Modern lines and finishes that elevate your space with style.





**YOU IMAGINE. WE BUILD.**

Scope	Master Format Code	NAICS Code
Guardrails & Handrails	05 52 00	332323
Bollards	32 39 00	332323
Canopies	10 73 13	332311
Fencing	32 31 00	332323
Gates	08 34 53	332323
Metal Staircases	05 51 00	332323
Stair Railings	05 52 13	332323
Bicycle Racks	12 93 13	332323
Cladding	07 42 13	332322
Roofing	07 41 13 & 07 53 23	332322 & 238160
Escalator & Elevator Enclosures	14 91 23	238290
Ticket Booths	13 41 13	332311
Wayfinding	10 14 23	339950
Sign Boxes	10 14 33	339950
Logos & Letters	10 14 43	339950
Directories	10 14 23	339950
Bulletin Boards	10 14 23	339950
Plaques	10 14 13	339950
ADA Signage	10 14 00	339950
Glass & Glazing	08 80 00	327215

**MASTER FORMAT & NAICS CODES**